

FLUXOFIL 56 is a seamless copper coated basic flux cored wire for the hardfacing of wear parts, such as excavator parts, scraper blades, dipper teeth, worm conveyors, beaters, crusher jaws, crusher cones, subjected to heavy wear. The weld metal is tough and free of cracks and therefore resistant to shock and impact. Machining is only possible by grinding. A tough buffer layer using FLUXOFIL 31 is only required with highly hardenable base metals.

### Classification

EN 14700: T Fe8

### Chemical analysis (Typical values in %)

C	Mn	Si	Cr	Mo
0.4	1.7	0.6	6	0.7

### All-weld metal Mechanical Properties

Heat Treatment	Hardness
As Welded	52-57 HRC

Gas test: 100% CO<sub>2</sub>

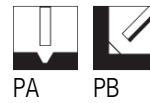
### Shielding Gas - EN ISO 14175 : C1

### Storage

Keep dry and avoid condensation

### Current condition and welding position

DC+



### Packaging data

Packaging Type	B300
Diam(mm) / weight(kg)	16
1.4	W000281350
1.6	W000281351