

**Classification**

EN ISO	14343-A-S 29 9
AWS	A5.9: ER312

**Chemical analysis (Typical values in %)**

C	Mn	Si	P	S	Cr	Ni
0.10	1.8	0.4	≤ 0.03	≤ 0.03	30	8.5

**Packaging data**

Packaging Type	B450
Diam(mm) / weight(kg)	25
2.4	●
3.2	●