

Classification	
EN ISO	14343-A-S 22 9 3 N L
AWS	A5.9: ER 2209

Chemical analysis (Typical values in %)

C	Mn	Si	P	S	Cr	Ni	Mo	N
0.012	1.6	0.4	≤ 0.02	≤ 0.003	23	8.8	3.2	0.15

Packaging data

Packaging Type	B450
Diam(mm) / weight(kg)	25
2.0	W000285708
2.4	W000285710
3.2	W000285712
4.0	W000285715