Lincoln Electric EMEAR
Declaration of Performance

DoP No.: LEO- 1211 / 0

1. Unique identification code of the product-type:
   OP 191

2. Type:
   EN ISO 14174: SA AR 1 87 AC

3. Intended uses:
   Filler materials and fluxes to be used for fusion welding of metallic structures or composite metal and concrete structures in construction works

4. Manufacturer:
   Lincoln Electric Europe B.V., Nieuwe Dukenburgseweg 20, 6534 AD Nijmegen, Netherlands

5. System of AVCP:
   System 2+

6. Harmonised standard:
   EN 13479:2017

   Notified body:
   TÜV Rheinland Group, Notified Body No. 0035

7. The notified body performed initial inspection of the manufacturing plant and of the factory production control; continuous surveillance, assessment and evaluation of the factory production control, and issued the certificate of conformity of the factory production control No:
   0035-CPR-C420

8. Declared performance:
   Chemical comosition:

   $Al_2O_3 + CaO + MgO \geq 40$ % [m/m]

   $Al_2O_3 \geq 20$ % [m/m]

   $CaF_2 \leq 22$ % [m/m]

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011 under the sole responsibility of the manufacturer identified.

Signed for and on behalf of the manufacturer by:

Date:

Eisenberg, 24. Mai. 18

Jörg Müller
Operations Team Leader Flux - Lincoln Electric Europe
Plant Manager - Operations Plant Eisenberg